

Imaging and printing in plastic and reconstructive surgery part 1: established techniques

Michael P Chae MBBS BMedSc,^{1,2,3} David J Hunter-Smith MBBS MPH FRACS,^{1,2,3,4}
Warren M Rozen MBBS PhD FRACS (Plast)^{1,2,3,4}

¹ Department of Plastic, Reconstructive and Hand Surgery
Peninsula Health
Frankston, Victoria AUSTRALIA

² Peninsula Clinical School
Central Clinical School at Monash University
The Alfred Centre
Melbourne, Victoria AUSTRALIA

³ Department of Surgery
School of Clinical Sciences at Monash University
Monash Medical Centre
Clayton, Victoria AUSTRALIA

⁴ Section Editor
Australasian Journal of Plastic Surgery
St Leonards, New South Wales AUSTRALIA

OPEN ACCESS

Correspondence

Name: Warren Rozen

Address: Monash University Plastic and Reconstructive
Surgery Group (Peninsula)
Peninsula Health, Department of Surgery
2 Hastings Road, Frankston, Victoria, 3199 AUSTRALIA

Email: warrenrozen@hotmail.com

Phone: +61 (0)3 9784 8416

Article information

Citation: Chae MP, Hunter-Smith DJ, Rozen WM. Imaging
and printing in plastic and reconstructive surgery part 1:
established techniques. *Australas J Plast Surg.* 2019;2(1):15–28.
<https://doi.org/10.34239/ajops.v2i1.50>

DOI: 10.34239/ajops.v2i1.50

Submitted: November 10, 2017 AEST

Revised: May 6, 2018 AEST

Accepted: June 21, 2018 AEST

Published: March 15, 2019 AEST

Copyright © 2019. Authors retain their copyright in the
article. This is an open access article distributed under the
Creative Commons Attribution Licence 4.0 which permits
unrestricted use, distribution and reproduction in any
medium, provided the original work is properly cited.

Section: Technology and imaging

Abstract

Background: An increasing number of reconstructive
surgeons are using modern imaging technologies
for preoperative planning and intraoperative surgical
guidance. Conventional imaging modalities such
as CT and MRI are relatively affordable and widely
accessible and offer powerful functionalities. In the
first of a two-part series, we evaluate established
three-dimensional (3D) imaging and printing
techniques based on CT and MRI used in plastic and
reconstructive surgery.

Method: A review of the published English literature
dating from 1950 to 2017 was taken using databases
such as PubMed, MEDLINE®, Web of Science and
EMBASE.

Results: In plastic and reconstructive surgery, the
most commonly used, free software platforms are
3D Slicer (Surgical Planning Laboratory, Boston,
MA, USA) and OsiriX (Pixmeo, Geneva, Switzerland).
Perforator mapping using 3D-reconstructed images
from computed tomography angiography (CTA)
and magnetic resonance angiography (MRA) is
commonly used for preoperative planning. Three-
dimensional volumetric analysis using current
software techniques remains labour-intensive and
reliant on operator experience. Three-dimensional
printing has been investigated extensively since its
introduction. As more free open-source software
suites and affordable 3D printers become available,
3D printing is becoming more accessible for
clinicians.

Conclusion: Numerous studies have explored the
application of 3D-rendered conventional imaging
modalities for perforator mapping, volumetric
analysis and printing. However, there is a lack of
comprehensive review of all established 3D imaging
and printing techniques in a language suitable for
clinicians.

Keywords: image processing, 3D printing, plastic and
reconstructive surgery, CTA, MRA

Introduction

Performing perforator-based flap reconstruction requires careful selection of the perforator, flap design and donor site. A suitable perforator is ideally harvested from a donor site with minimal morbidity and is large enough to facilitate microsurgical anastomosis and adequately supply all portions of the flap.¹ In recent times, an increasing number of plastic and reconstructive surgeons have begun using modern 3D imaging and printing technologies to aid preoperative planning, intraoperative guidance and medical education.^{2,3} However, there is a lack of comprehensive review of these techniques that provides a global understanding of this novel field in a language suitable for clinicians.

Currently, a plethora of imaging modalities is being used in plastic and reconstructive surgery, mainly computed tomography angiography (CTA) and magnetic resonance angiography (MRA).⁴⁻⁹ First reported for perforator-based flap planning in 2006,^{6,7} CTA is widely used in preoperative investigations by institutions around the world and is considered the gold standard due to its high accuracy and reliability.^{4,5,10-13} However, CTA poses the potential risk of additional radiation exposure, involves intravenous administration of iodinated contrast media and does not provide haemodynamic features such as flow velocity and direction.

Magnetic resonance angiography bypasses radiation exposure but is limited by only being able to detect vessels greater than 1 mm in diameter.¹⁴ It also has lower spatial resolution¹⁵ and poorer contrast differentiation from the surrounding soft tissue.¹⁶ As a result, MRA has a lower sensitivity (50%) for detecting abdominal wall perforators than CTA.⁹ Enhanced by recent advances in imaging techniques,¹⁷ contrast agents¹⁸ and increasing availability of higher field-strength scanners,¹⁹ more recent studies have reported improved sensitivity in identifying perforators (91.3–100%).^{8,20-24} As a result, MRA remains an investigation of choice for younger patients and for those with iodine allergy and impaired renal function.²⁵

In this review, we evaluate the established 3D imaging and printing techniques based on CT and MRI.

Method

We reviewed the published English literature from 1950 to 2017 from well-established databases such as PubMed, MEDLINE®, Web of Science and EMBASE. We included all studies that analyse 3D imaging and printing techniques used in surgery, especially plastic and reconstructive surgery. We used search terms such as ‘3D imaging’, ‘CTA’, ‘MRA’, ‘3D image software’, ‘volumetric analysis’, ‘3D printing’, ‘preoperative planning’, ‘intraoperative guidance’, ‘education’, ‘training’ and ‘customised implant’. We also retrieved secondary references found through bibliographical linkages.

3D imaging rendering software

Through our literature review, we identified the most commonly used 3D image rendering software suites in medical application. We identified their specifications, such as the software language on which they are based, cost, open-source capability and function, by accessing the manufacturer’s website or from publications.

3D perforator mapping

We identified that CTA and MRA are the most commonly used imaging modalities for 3D perforator mapping. Hence, we evaluated the software suites based on these modalities.

3D volumetric analysis

We focused our analysis of 3D volumetric analysis based on conventional 3D imaging techniques, CT and MRI. We systematically identified a list of software suites used to analyse 3D volumetric data from CT or MRI and examined their application in plastic and reconstructive surgery.

3D printing

Studies using 3D printing for preoperative planning in plastic and reconstructive surgery were assessed using Oxford Centre for Evidence-Based Medicine levels of evidence.²⁶ Given that the most common 3D printing application in plastic and reconstructive surgery is mandibular reconstruction with free fibular flap, we performed a focused further qualitative analysis of this application.

Table 1. Summary of 3D image rendering software

Product	Manufacturer	Software language	Free	Open-source	Function
3D Slicer	Surgical Planning Laboratory (Boston, MA, USA)	C++ Python	Yes	Yes	Built on ITK and VTK Easy-to-use graphical user interface Creates 3D images of regions of interest suitable for 3D printing
OsiriX	Pixmeo (Geneva, Switzerland)	Objective-C	Yes	No	Built on ITK and VTK Enables both viewing and 3D rendering of anatomical structures Easy-to-use graphical user interface Has both 3D rendering techniques: volume-rendered technique and maximum intensity projection

ITK = Insight ToolKit VTK = Visualisation ToolKit. Sources: Fedorov and colleagues,²⁷ Rosset and colleagues²⁸

Results and discussion

Numerous studies have explored the application of conventional imaging modalities for 3D perforator mapping, 3D volumetric analysis and 3D printing.

3D image rendering

Proprietary software provided by manufacturers of CT and MRI scanners generally offers only two-dimensional image-viewing capabilities. As a result, numerous free, open-source software platforms have been developed that are capable of 3D image rendering. They are built on robust, but limited, open-source software libraries that provide the basic architecture. In plastic and reconstructive surgery, the most commonly used free software platforms are 3D Slicer (Surgical Planning Laboratory, Boston, MA, USA) and OsiriX (Pixmeo, Geneva, Switzerland) (see **Table 1**).

3D Slicer

3D Slicer²⁷ is a well-supported, open-source platform built on Insight ToolKit (ITK) and Visualisation ToolKit (VTK) using C++ and Python.² Developed to segment brain tumours from MRI scans,²⁹ 3D Slicer is used in a variety of medical applications ranging from lung cancer diagnosis³⁰ to cancer imaging.³¹ This software is adept at generating volumetric images for 3D printing through thresholding and segmentation techniques.

OsiriX

The OsiriX²⁸ image-viewing software platform is built on ITK and VTK, for Macintosh computers only. It has an intuitive graphical user interface

and fast processing speed make it popular with clinicians worldwide.²⁸ OsiriX enables viewing of multidimensional data such as positron emission tomography (PET)-CT³² and cardiac-CT as well as standard tomographic scans (CT and MRI).³³ It is suitable for viewing 3D and 4D datasets but limited to 3D anatomical models of large organs such as long bones and the heart.

3D perforator mapping

In perforator based, free flap reconstruction, plastic surgeons commonly rely on CTA- or MRA-based 3D reconstructed images of the relevant perforators for preoperative planning (see **Figure 1**).

CTA

Computed tomography angiography is the most commonly used imaging modality for 3D perforator mapping, using maximum intensity projection (MIP) and volume-rendered technique (VRT) 3D software reconstruction techniques. Compared with Siemens Syngo InSpace 4D (Siemens, Erlangen, Germany) and VoNaviX (IVS Technology, Chemnitz, Germany), which are expensive, and virSSPA (University Hospitals Virgen del Rocío, Sevilla, Spain), which is not available outside the original institution, OsiriX software platform is free and has been demonstrated to be as accurate.

MRA

Modern magnetic resonance technology can provide superior 3D reconstructed images. However, they are expensive, time-consuming and relatively difficult to perform. Similar to CTA, free OsiriX software can be used for 3D perforator

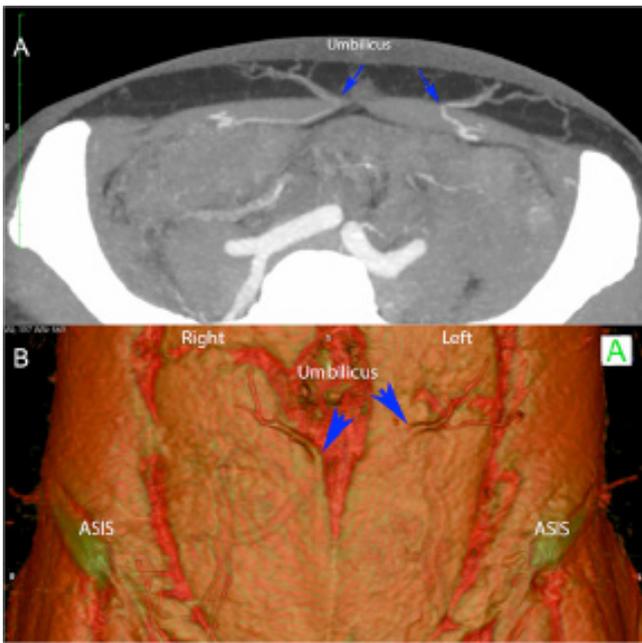


Fig 1. Computed tomographic angiography (CTA)-based three-dimensional (3D) perforator mapping in deep inferior epigastric artery perforator (DIEP) flap planning performed using OsiriX software. (A) Maximum intensity projection (MIP) reconstruction demonstrating the intramuscular and subcutaneous course of each perforator, and (B) Volume-rendered technique (VRT) reconstruction demonstrating the location of the perforators (blue arrows) as they emerge from the rectus sheath in reference to the umbilicus (marked)

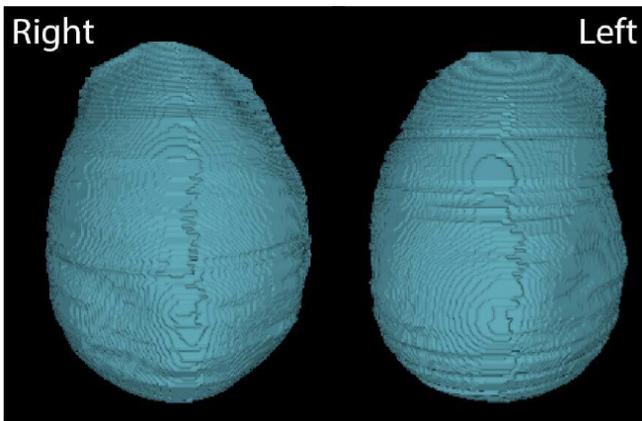


Fig 2. MRI-based 3D volumetric analysis in planning breast reconstructive surgery demonstrating 611 mL on the right breast and 635 mL on the left breast, performed using OsiriX software (Pixmeo, Geneva, Switzerland)

mapping from MRA. Recently, investigators have developed a semi-automated plugin tool for analysing MRA images using OsiriX. However, it remains to be validated in a large cohort.

3D volumetric analysis

Accurate assessment of tissue volume is an important aspect of preoperative planning in plastic surgery.^{34–38} Particularly in breast reconstructive surgery, volumetric analysis is

paramount for achieving symmetrisation and a satisfactory outcome.^{39–44} However, an accurate, reliable and convenient method of objective breast volumetric analysis has remained elusive (see **Figure 2** and **Table 2**).⁴⁵

CTA

Calculating the flap volume from CTA and comparing it with the intraoperative flap weight, Eder and colleagues reported high correlation between the two measurements ($r = 0.998, p < 0.001$) demonstrating the high prediction accuracy of CTA (0.29%; -8.77 to 5.67%).³⁹

In order to further improve its accuracy, Rosson and colleagues placed fiducial markers on the surgical incision line before the CTA and achieved accuracy of up to 99.7 per cent (91–109%).⁴³

Lee and colleagues calculated a ratio using the volume of the breast and the potential deep inferior epigastric artery perforator (DIEP) flap from CTA and created a treatment algorithm.⁴⁶ If more than 50 per cent of the harvested flap is required for reconstruction, surgeons can make modifications to the flap design by increasing its height, capturing more adipose tissue by bevelling superiorly from the flap's upper margin, like Ramakrishnan's extended DIEP technique,⁵¹ and incorporating multiple perforators if available. If more than 75 per cent of the flap is required, venous augmentation is performed with contralateral superficial inferior epigastric vein. Using this algorithm in 109 consecutive patients, the authors noted a significant reduction in perfusion-related complications (5.6 vs 22.9%, $p = 0.006$) and fat necrosis (5.6 vs 19.1%, $p = 0.03$).

MRI

In comparison to CT, MRI has superior soft-tissue resolution and is thus more accurate at measuring breast volumes ($r = 0.928$ vs $0.782, p = 0.001$)⁵² and has a mean measurement deviation of only 4.3 per cent.⁵³ Furthermore, Rha and colleagues show that MRI-derived breast volume is more accurate than the traditional volumetric method using a plaster cast ($r^2 = 0.945$ vs 0.625).⁴¹

Table 2. Summary of software platforms capable of performing 3D volumetric analysis from CT and MRI

Product	Manufacturer	Free	Open-source	Clinical application
CT				
OsiriX	Pixmeo, Geneva, Switzerland	Yes	No	Breast
Aquarius Workstation	TeraRecon Inc., San Mateo, CA, USA	No	No	Breast, DIEP flap
Mimics	Materialise NV, Leuven, Belgium	No	No	DIEP flap
Leonardo Workstation	Siemens AG, Munich, Germany	No	No	DIEP flap
ImageJ	NIH, Rockville, MD, USA	Yes	No	Orbital volume
Vevo LAB	Fujifilm ViewSonics, Toronto, Canada	No	No	Autologous fat graft in mice
SkyScan CTan	Bruker, Kontich, Belgium	No	No	Limb lymphoedema in mice
MRI				
OsiriX	Pixmeo, Geneva, Switzerland	Yes	No	Breast, Breast implant, Limb lymphoedema in mice
Volume Viewer Plus	GE Healthcare, Waukesha, WI, USA	No	No	Breast
BrainLAB	BrainLAB AG, Feldkirchen, Germany	No	No	Breast, Breast implant
Medis Suite MR	Medis Medical Imaging Systems BV, Leiden, The Netherlands	No	No	Breast, Breast implant
AW Server	GE Healthcare, Waukesha, WI, USA	No	No	Breast glandular tissue
				Muscle (pectoralis major)
Dextroscope	Volume Interactions, Singapore	No	No	Malar fat pad
ImageJ	National Institutes of Health, Rockville, MD, USA	Yes	No	Breast

DIEP = deep inferior epigastric artery perforator. Source: Eder and colleagues,³⁹ Rha and colleagues,⁴¹ Rosson and colleagues,⁴³ Herold and colleagues,⁴⁴ Lee and colleagues,⁴⁶ Chae and colleagues,⁴⁷ Rha and colleagues,⁴⁸ Blackshear and colleagues,⁴⁹ and Corey and colleagues⁵⁰

Using the manufacturer's specifications as gold standard, Herold and colleagues measured the volume of breast implants using MRI in patients with bilateral augmentation mammoplasty.⁴⁴ Furthermore, they compared the accuracy of three commonly available 3D image processing software platforms: OsiriX, BrainLAB (BrainLAB AG, Feldkirchen, Germany) and Medis Suite MR (Medis Medical Imaging Systems BV, Leiden, The Netherlands). BrainLAB had the lowest mean deviation of 2.2 ± 1.7 per cent, followed by OsiriX at 2.8 ± 3.0 per cent and Medis Suite MR at 3.1 ± 3.0 per cent. However, all software platforms correlated highly accurately with the reference overall ($r = 0.99$). Interestingly, software analysis is fastest using OsiriX at 30 seconds per implant, followed by BrainLAB and Medis Suite MR at 5 minutes.

To date, most software techniques remain manual, that is labour-intensive and reliant on

operator experience, while validated evidence of commercially available automatic segmentation tool is scarce.^{47,54} Interestingly, Rha and colleagues used ImageJ, a free NIH-developed image processing program, to successfully perform volumetric analysis of the orbit and breast from CT and MRI, respectively.⁴⁸ However, ImageJ has yet to be investigated in clinical application.

3D printing

In contrast to medical imaging modalities that are limited by being displayed on a 2D surface, such as a computer screen, a 3D-printed biomodel can additionally provide haptic feedback.^{2,55-58} Three-dimensional printing, also known as rapid prototyping or additive manufacturing, describes a process by which a product derived from computer-aided design (CAD) is built in a layer-by-layer manner.⁵⁹⁻⁶¹ The main advantages of 3D printing

are the ability to customise, cost-efficiency and convenience.^{62,63} Since its introduction, the use of 3D printing in surgery has been extensively investigated. In clinical application, two types of software platforms are required for 3D printing: 3D modelling software that can convert standard Digital Imaging and Communications in Medicine (DICOM) files from CTA/MRA into a CAD file; and 3D slicing software that divides the CAD file into thin data slices suitable for printing.⁶⁴ A range of modelling software is available but only the following are user-friendly and commonly reported: 3D Slicer,^{47,65} OsiriX⁶⁶ and Mimics (Materialise NV, Leuven, Belgium).⁶⁷ Three-dimensional slicing software usually accompanies 3D printers at no additional cost and has a simple user interface such as Cube software (3D Systems, Rock Hill, SC, USA), MakerBot Desktop (MakerBot Industries, New York, NY, USA) or Cura (Ultimaker BV, Geldermalsen, The Netherlands).

In clinical application, a host of 3D printer types have been used including fused filament fabrication (FFF), selective laser sintering (SLS), stereolithography (SLA), binder jetting and multijet modelling (MJM).² Fused filament fabrication is the most common and most affordable 3D desktop printing technology available.^{68–70} In an FFF 3D printer, a melted filament of thermoplastic material is extruded from a nozzle moving in the x - y plane and solidifies upon deposition on a build plate.⁷¹ More recently, 3D metal printing using SLS has gained popularity in creating sterilisable surgical guides^{72,73} and customised dental implants.⁷⁴

Encouraged by its potential, surgeons from a wide range of specialities have applied 3D printing to their practice such as neurosurgery,^{75–82} cranio-maxillofacial surgery,^{83–90} cardiothoracic surgery,^{91,92} orthopaedic surgery,^{93,94} transplantation,^{95–97} ear, nose and throat surgery^{98,98} and breast cancer surgery.¹⁰⁰ Similarly, in reconstructive plastic surgery, 3D printing appears most useful for preoperative planning, intraoperative guidance, medical education and creating custom implants. 3D-printed bespoke implants overlap significantly with 3D bioprinting^{99–101} and are beyond the scope of this article.

Preoperative planning

Three-dimensional printing has been most commonly used in plastic and reconstructive surgery for preoperative planning (see **Table 3**).

Autologous breast reconstruction

In 2014, Gillis and Morris reported the first case of a 3D-printed internal mammary artery (IMA) and its perforators, a common recipient site in free flap breast reconstruction.¹⁰⁴ Similarly, Mehta and colleagues 3D-printed a multi-colour, multi-material model of a deep inferior epigastric artery (DIEA) and its perforators.¹⁰⁵ Despite the benefits, both studies revealed the high cost of 3D printing (US\$400–US\$1200 per model), mainly due to having to outsource the manufacturing. In addition, outsourcing introduces delays of up to six to eight weeks that may not be appropriate in some clinical settings. As a result, Suarez-Mejias and colleagues developed their own 3D modelling software called AYRA (Virgen del Rocio University Hospital, Sevilla, Spain).¹⁰⁶ More recently, Chae and colleagues described an affordable and convenient technique of 3D printing using free software platforms and desktop 3D printers (see **Figure 3**).⁴⁷

Soft-tissue modelling

In a case of lower limb reconstruction, Chae and colleagues 3D-printed a model of the soft-tissue defect that aided in flap design.⁶⁵ Similarly, Garcia-Tutor and colleagues used 3D-printed models of large sacral defects to perform qualitative and quantitative volumetric assessment.⁶⁶ Cabalag and colleagues fabricated a model of a giant squamous cell carcinoma that was useful for planning hemimandibulectomy and determining the length of the free fibular flap required.¹⁰⁷

Bony modelling

Taylor and Lorio 3D-printed, in-house, a negative mould of a scaphoid/lunate defect from avascular necrosis from which a silicone model was created, sterilised and used intraoperatively for flap planning.¹⁰⁸ In an interesting application, Chae and colleagues described their technique of four-dimensional (4D) printing whereby multiple models of the thumb and wrist bones were 3D

Table 3. Use of CT/MRI-based 3D-printed haptic models for preoperative planning in plastic and reconstructive surgery

Clinical application		3D-printed model	Imaging	3D modelling software	3D printer
DIEP	Case report	Asymmetrical breast	CTA	Osirix (Pixmeo, Geneva, Switzerland)	Cube 2 (3D Systems, Rock Hill, SC, USA)
DIEP	Case series of 35	Breast	CTA	AYRA (Virgen del Rocío University Hospital, Sevilla, Spain)	FFF
DIEP	Cadaver	IMA perforator	CT	Mimics (Materialise NV, Leuven, Belgium)	ProJet x60 (3D Systems, Rock Hill, SC, USA)
DIEP	Case report	DIEP flap	CTA	Mimics (Materialise NV, Leuven, Belgium)	Objet500 Connex1 (Stratasys, Eden Prairie, MN, USA)
Lower limb soft-tissue defect	Case report	'Reverse' model of the defect	CTA	Osirix (Pixmeo, Geneva, Switzerland)	Cube 2 (3D Systems, Rock Hill, SC, USA)
Sacral soft-tissue defect	Case series of five	Sacral defect	CT/MRI	Osirix (Pixmeo, Geneva, Switzerland)	Cube 2 (3D Systems, Rock Hill, SC, USA)
Hemi-mandibulectomy	Case report	Mandible and giant invasive SCC	CTA	3D Slicer (Surgical Planning Laboratory, Boston, MA, USA)	MakerBot Z18 (MakerBot Industries, New York, NY, USA)
Bony defect of the wrist	Case series of three	Bony defect	CT	MeshMixer (Autodesk, San Rafael, CA, USA)	Micro 3D Printer (M3D, Fulton, MD, USA)
4D printing of thumb movements	Case report	Hand	4D CT	Osirix (Pixmeo, Geneva, Switzerland)	Cube 2 (3D Systems, Rock Hill, SC, USA)
Nasal cartilaginous defect Cadaver	Human volunteer	Nasal alar cartilage	MRI	GOM Inspect (GOM GmbH, Braunschweig, Germany)	ZPrinter 250 (3D Systems, Rock Hill, SC, USA)
Augmentative rhinoplasty	Case series of seven	Individualised nasal implant	CT	Rhinoceros (McNeel, Seattle, WA, USA)	Cubicon Single (Hyvision System, Seongnam, South Korea)

4D = four-dimensional CT = computed tomographic CTA = computed tomographic angiography DIEP = deep inferior epigastric artery perforator SCC = squamous cell carcinoma FFF = fused filament fabrication IMA = internal mammary artery. Source: Chae and colleagues,⁴⁷ Chae and colleagues,⁶⁵ Garcia-Tutor and colleagues,⁶⁶ Gillis and colleagues,¹⁰⁴ Mehta and colleagues,¹⁰⁵ Suarez-Mejias and colleagues,¹⁰⁶ Cabalag and colleagues,¹⁰⁷ Taylor and colleagues,¹⁰⁸ Visscher and colleagues,¹⁰⁹ Choi and colleagues,¹¹⁰ Chae and colleagues¹¹¹

printed from 4D CT scans to demonstrate their dynamic relationship.

Cartilage modelling

Three-dimensional assessment of nasal cartilaginous defect can be useful for planning reconstruction. Visscher and colleagues demonstrated that 3D printing alar cartilages using MRI showed a mean error of 2.5 mm.¹⁰⁹ Interestingly, most of the difference was found in 3D printing the medial crus but the lateral crus remained highly accurate, probably due to its more linear shape. Recently, Choi and colleagues 3D-printed a patient-specific negative mould from CT to create silicone nasal implants for augmentative rhinoplasty using



Fig 3. 3D-printed biomodel of breasts in planning reconstruction using Cube 2 printer (3D Systems, Rock Hill, SC, USA). Reproduced with permission from Chae and colleagues⁴⁷

Table 4. Summary of all studies investigating the use of an image-guided, 3D-printed surgical guide in mandibular reconstruction with a free fibular flap

Year	Patients	Source of 3D printing	Imaging	3D rendering software	3D printers
2017	18	In-house	CT	AYRA (Virgen del Rocio University Hospital, Sevilla, Spain) Osirix (Pixmeo, Geneva, Switzerland) 3D Slicer (Surgical Planning Laboratory, Boston, MA, USA) MeshMixer (Autodesk, San Rafael, CA, USA) Blender (Blender Foundation, Amsterdam, The Netherlands)	Objet30 Pro (Stratasys, Eden Prairie, MN, USA) Zortrax M200 (Zortrax, Olsztyn, Poland)
2017	3	Outsourced	CT	Osirix (Pixmeo, Geneva, Switzerland) MeshLab (ISTI, Pisa, Italy) Netfabb (Autodesk, San Rafael, CA, USA) Blender (Blender Foundation, Amsterdam, The Netherlands)	Formiga P 100 (EOS, Munich, Germany)
2017	7	Outsourced	CT	E3D Online (E3D Online, Oxfordshire, UK)	ProJet 3510 HD (3D Systems, Rock Hill, SC, USA)
2016	1	In-house	CT	Amira (FEI Company, Hillsboro, OR, USA) Blender (Blender Foundation, Amsterdam, The Netherlands)	PolyJet (Stratasys, Eden Prairie, MN, USA)
2015	1	Outsourced	CT	SurgiCase CMF (Materialise NV, Leuven, Belgium)	SLM
2013	68	Outsourced	CT	ProPlan CMF (Dupuy Synthes CMF, West Chester, PA, USA)	SLA
2013	48	Outsourced	CT	VoXim (IVS Technology, Chemnitz, Germany)	SLA
2013	10	Outsourced	CT	ProPlan CMF (Dupuy Synthes CMF, West Chester, PA, USA)	SLA
2013	38	Outsourced	CT	SurgiCase CMF (Materialise NV, Leuven, Belgium)	SLA
2012	1	Outsourced	CT	SurgiCase CMF (Materialise NV, Leuven, Belgium) Rhinoceros (McNeel, Seattle, WA, USA)	M 270 (EOS, Munich, Germany)
2012	1	In-house	CTA	AYRA (Virgen del Rocio University Hospital, Sevilla, Spain)	FFF
2012	9	In-house	CT	Mimics (Materialise NV, Leuven, Belgium)	SLA 3500 (3D Systems, Rock Hill, SC, USA)
2012	15	Outsourced	CT	Magics (Materialise NV, Leuven, Belgium)	SLA
2011	5	Outsourced	CT	N/A	SLS
2009	3	Outsourced	CT	Extended Brilliance Workspace (Philips Healthcare)	Objet Eden 500V (Stratasys, Eden Prairie, MN, USA)
2009	1	Outsourced	CT	SurgiCase CMF (Materialise NV, Leuven, Belgium)	SLS nylon

CTA = computed tomographic angiography SLM = selective laser melting SLA = stereolithography SLS = selective laser sintering FFF = fused filament fabrication. Source: Cohen and colleagues,⁶⁸ Bosc and colleagues,¹¹² Ganry and colleagues,¹¹³ Liang and colleagues,¹¹⁴ Mottini and colleagues,¹¹⁵ Schouman and colleagues,¹¹⁶ Seruya and colleagues,¹¹⁷ Rohner and colleagues,¹¹⁸ Saad and colleagues,¹¹⁹ Hanasono and colleagues,¹²⁰ Ciocca and colleagues,¹²¹ Infante-Cossio and colleagues,¹²² Zheng and colleagues,¹²³ Hou and colleagues,¹²⁴ Antony and colleagues,¹²⁵ Leiggener and colleagues¹²⁶

in-house software¹¹⁰ and demonstrated a mean accuracy of 0.07 mm (0.17%) with no complications.

Intraoperative guidance

Use of 3D-printed fibular osteotomy guides for mandibular reconstruction has been studied extensively (see **Table 4**).^{68,112–126} Investigators have demonstrated their accuracy of up to 0.1–0.4 mm.^{68,113–115,120} Moreover, they can significantly

reduce flap ischaemia time (120 minutes vs 170 minutes, $p = 0.004$)¹¹⁴ and total operating time (8.8 hours vs 10.5 hours, $p = 0.0006$).¹¹⁷

Medical education

Educating junior surgical trainees and medical students about 3D pathological defects such as cleft lip and palate without hands-on interaction and demonstration is notoriously difficult. As the

supply of cadavers for medical education continues to dwindle due to rising maintenance costs¹²⁷ and concerns regarding occupational health and safety,¹²⁸ the use of 3D-printed biomodels has become popular.^{129,130} Zheng and colleagues have used 3D-printed negative moulds to fabricate soft silicone models of cleft lip and palate on which students directly perform cheiloplasty.¹³¹ Subsequently, in a randomised clinical trial of 67 medical students, AlAli and colleagues demonstrated that the knowledge gained using 3D-printed models of cleft lip and palate was significantly higher than when using standard slide presentations (44.65% vs 32.16%, $p = 0.038$).¹³² Similarly, clinicians have 3D printed negative moulds of paediatric microtia for practical demonstration.¹³³

Conclusion

Many studies have explored the application of 3D-rendered conventional imaging modalities for 3D perforator mapping, 3D volumetric analysis and 3D printing.

There are numerous free, open-source software platforms that are capable of 3D image rendering, such as 3D Slicer and OsiriX. For perforator mapping, most plastic surgeons rely on CTA- or MRA-based 3D reconstructed images. Current 3D volumetric analysis technologies remain labour-intensive and are yet to be automatised.

Three dimensional printing has been most commonly used in plastic and reconstructive surgery for preoperative planning in mandibular reconstruction with a free fibular flap. The majority of these studies have a lower level of evidence, consisting of case series and reports. Furthermore, there is a lack of comprehensive review of all established 3D imaging and printing techniques in a language suitable for clinicians.

Disclosures

The authors have no conflicts of interest to disclose.

Funding

The authors received no financial support for the research, authorship and/or publication of this article.

References

- 1 Saint-Cyr M, Schaverien MV, Rohrich RJ. Perforator flaps: history, controversies, physiology, anatomy, and use in reconstruction. *Plast Reconstr Surg*. 2009;123(4):132e–45e. <https://doi.org/10.1097/PRS.0b013e31819f2c6a> PMID:19337067
- 2 Chae MP, Rozen WM, McMenemy PG, Findlay MW, Spychal RT, Hunter-Smith DJ. Emerging applications of bedside 3D printing in plastic surgery. *Front Surg*. 2015;2:25. <https://doi.org/10.3389/fsurg.2015.00025> PMID:26137465 PMCID:PMC4468745
- 3 Pratt GF, Rozen WM, Chubb D, Ashton MW, Alonso-Burgos A, Whitaker IS. Preoperative imaging for perforator flaps in reconstructive surgery: a systematic review of the evidence for current techniques. *Ann Plast Surg*. 2012;69(1):3–9. <https://doi.org/10.1097/SPA.0b013e318222b7b7> PMID:22627495
- 4 Smit JM, Dimopoulou A, Liss AG, Zeebregts CJ, Kildal M, Whitaker IS, Magnusson A, Acosta R. Preoperative CT angiography reduces surgery time in perforator flap reconstruction. *J Plast Reconstr Aesthet Surg*. 2009;62(9):1112–117. <https://doi.org/10.1016/j.bjps.2007.12.090> PMID:18675605
- 5 Rozen WM, Anavekar NS, Ashton MW, Stella DL, Grinsell D, Bloom RJ, Taylor GI. Does the preoperative imaging of perforators with CT angiography improve operative outcomes in breast reconstruction? *Microsurgery*. 2008;28(7):516–23. <https://doi.org/10.1002/micr.20526> PMID:18683872
- 6 Masia J, Clavero JA, Larranaga JR, Alomar X, Pons G, Serret P. Multi-detector-row computed tomography in the planning of abdominal perforator flaps. *J Plast Reconstr Aesthet Surg*. 2006;59(6):594–99. <https://doi.org/10.1016/j.bjps.2005.10.024> PMID:16716952
- 7 Alonso-Burgos A, Garcia-Tutor E, Bastarrika G, Cano D, Martinez-Cuesta A, Pina LJ. Preoperative planning of deep inferior epigastric artery perforator flap reconstruction with multislice-CT angiography: imaging findings and initial experience. *J Plast Reconstr Aesthet Surg*. 2006;59(6):585–93. <https://doi.org/10.1016/j.bjps.2005.12.011> PMID:16716951
- 8 Masia J, Kosutic D, Cervelli D, Clavero JA, Monill JM, Pons G. In search of the ideal method in perforator mapping: noncontrast magnetic resonance imaging. *J Reconstr Microsurg*. 2010;26(1):29–35. <https://doi.org/10.1055/s-0029-1238222> PMID:19890807
- 9 Rozen WM, Stella DL, Bowden J, Taylor GI, Ashton MW. Advances in the pre-operative planning of deep inferior epigastric artery perforator flaps: magnetic resonance angiography. *Microsurgery*. 2009;29(2):119–23. <https://doi.org/10.1002/micr.20590> PMID:19021232
- 10 Clavero JA, Masia J, Larranaga J, Monill JM, Pons G, Siurana S, Alomar X. MDCT in the preoperative planning of abdominal perforator surgery for postmastectomy breast reconstruction. *Am J Roentgenol*. 2008;191(3):670–76. <https://doi.org/10.2214/AJR.07.2515> PMID:18716093
- 11 Masia J, Larranaga J, Clavero JA, Vives L, Pons G, Pons JM. The value of the multidetector row computed tomography for the preoperative planning of deep inferior epigastric artery perforator flap: our experience in 162 cases. *Ann Plast Surg*. 2008;60(1):29–36. <https://doi.org/10.1097/SAP.0b013e31805003c2> PMID:18281792
- 12 Rozen WM, Ashton MW, Grinsell D, Stella DL, Phillips TJ, Taylor GI. Establishing the case for CT angiography in the preoperative imaging of abdominal wall perforators. *Microsurgery*. 2008;28(5):306–13. <https://doi.org/10.1002/micr.20496> PMID:18537172
- 13 Rosson GD, Williams CG, Fishman EK, Singh NK. 3D CT angiography of abdominal wall vascular perforators to plan DIEAP flaps. *Microsurgery*. 2007;27(8):641–46. <https://doi.org/10.1002/micr.20423> PMID:17941105

- 14 Rozen WM, Ashton MW, Stella DL, Phillips TJ, Taylor GI. Magnetic resonance angiography and computed tomographic angiography for free fibular flap transfer. *J Reconstr Microsurg*. 2008;24(6):457–58. <https://doi.org/10.1055/s-0028-1082890> PMID:18668474
- 15 Cina A, Barone-Adesi L, Rinaldi P, Cipriani A, Salgarello M, Masetti R, Bonomo L. Planning deep inferior epigastric perforator flaps for breast reconstruction: a comparison between multidetector computed tomography and magnetic resonance angiography. *Eur Radiol*. 2013;23(8):2333–343. <https://doi.org/10.1007/s00330-013-2834-x> PMID:23571697
- 16 Aubry S, Pauchot J, Kastler A, Laurent O, Tropet Y, Runge M. Preoperative imaging in the planning of deep inferior epigastric artery perforator flap surgery. *Skeletal Radiol*. 2013;42(3):319–27. <https://doi.org/10.1007/s00256-012-1461-y> PMID:22729378
- 17 Mathes DW, Neligan PC. Current techniques in preoperative imaging for abdomen-based perforator flap microsurgical breast reconstruction. *J Reconstr Microsurg*. 2010;26(1):3–10. <https://doi.org/10.1055/s-0029-1244806> PMID:20024888
- 18 Neil-Dwyer JG, Ludman CN, Schaverien M, McCulley SJ, Perks AG. Magnetic resonance angiography in preoperative planning of deep inferior epigastric artery perforator flaps. *J Plast Reconstr Aesthet Surg*. 2009;62(12):1661–665. <https://doi.org/10.1016/j.bjps.2008.06.048> PMID:18993122
- 19 Hartung MP, Grist TM, Francois CJ. Magnetic resonance angiography: current status and future directions. *J Cardiovasc Magn Reson*. 2011;13:19. <https://doi.org/10.1186/1532-429X-13-19> PMID:21388544 PMID:PMC3060856
- 20 Pauchot J, Aubry S, Kastler A, Laurent O, Kastler B, Tropet Y. Preoperative imaging for deep inferior epigastric perforator flaps: a comparative study of computed tomographic angiography and magnetic resonance angiography. *Eur J Plast Surg*. 2012;35(11):795–801. <https://doi.org/10.1007/s00238-012-0740-0>
- 21 Greenspun D, Vasile J, Levine JL, Erhard H, Studinger R, Chernyak V, Newman T, Prince M, Allen RJ. Anatomic imaging of abdominal perforator flaps without ionizing radiation: seeing is believing with magnetic resonance imaging angiography. *J Reconstr Microsurg*. 2010;26(1):37–44. <https://doi.org/10.1055/s-0029-1220862> PMID:19452440
- 22 Newman TM, Vasile J, Levine JL, Greenspun DT, Allen RJ, Chao MT, Winchester PA, Prince MR. Perforator flap magnetic resonance angiography for reconstructive breast surgery: a review of 25 deep inferior epigastric and gluteal perforator artery flap patients. *J Magn Reson Imaging*. 2010;31(5):1176–184. <https://doi.org/10.1002/jmri.22136> PMID:20432354
- 23 Alonso-Burgos A, Garcia-Tutor E, Bastarrrika G, Benito A, Dominguez PD, Zubieta JL. Preoperative planning of DIEP and SGAP flaps: preliminary experience with magnetic resonance angiography using 3-tesla equipment and blood-pool contrast medium. *J Plast Reconstr Aesthet Surg*. 2010;63(2):298–304. <https://doi.org/10.1016/j.bjps.2008.11.009> PMID:19121986
- 24 Chernyak V, Rozenblit AM, Greenspun DT, Levine JL, Milikow DL, Chia FA, Erhard HA. Breast reconstruction with deep inferior epigastric artery perforator flap: 3.0-T gadolinium-enhanced MR imaging for preoperative localization of abdominal wall perforators. *Radiology*. 2009;250(2):417–24. <https://doi.org/10.1148/radiol.2501080307> PMID:19037016
- 25 Chae MP, Hunter-Smith DJ, Rozen WM. Comparative analysis of fluorescent angiography, computed tomographic angiography and magnetic resonance angiography for planning autologous breast reconstruction. *Gland Surg*. 2015;4(2):164–78. PMID:26005648 PMID:PMC4409669
- 26 Centre for Evidence-Based Medicine. OCEBM levels of evidence [PDF on internet] Oxford, United Kingdom: CEBM [Updated 1 May 2016; cited 1 October 2014]. Available from: <https://www.cebm.net/2016/05/ocebml-levels-of-evidence/>.
- 27 Fedorov A, Beichel R, Kalpathy-Cramer J, Finet J, Fillion-Robin JC, Pujol S, Bauer C, Jennings D, Fennessy F, Sonka M, Buatti J, Aylward S, Miller JV, Pieper S, Kikinis R. 3D Slicer as an image computing platform for the Quantitative Imaging Network. *Magn Reson Imaging*. 2012;30(9):1323–341. <https://doi.org/10.1016/j.mri.2012.05.001> PMID:22770690 PMID:PMC3466397
- 28 Rosset A, Spadola L, Ratib O. OsiriX: an open-source software for navigating in multidimensional DICOM images. *J Digit Imaging*. 2004;17(3):205–16. <https://doi.org/10.1007/s10278-004-1014-6> PMID:15534753 PMID:PMC3046608
- 29 Gering DT, Nabavi A, Kikinis R, Hata N, O'Donnell LJ, Grimson WE, Jolesz FA, Black PM, Wells WM III. An integrated visualization system for surgical planning and guidance using image fusion and an open MR. *J Magn Reson Imaging*. 2001;13(6):967–75. <https://doi.org/10.1002/jmri.1139> PMID:11382961
- 30 Yip SSF, Parmar C, Blezek D, Estepar RSJ, Pieper S, Kim J, Aerts H. Application of the 3D Slicer chest imaging platform segmentation algorithm for large lung nodule delineation. *PLoS One*. 2017;12(6):e0178944. <https://doi.org/10.1371/journal.pone.0178944> PMID:28594880 PMID:PMC5464594
- 31 Hassanzadeh E, Alessandrino F, Olubiyi OI, Glazer DI, Mulkern RV, Fedorov A, Tempny CM, Fennessy FM. Comparison of quantitative apparent diffusion coefficient parameters with prostate imaging reporting and data system V2 assessment for detection of clinically significant peripheral zone prostate cancer. *Abdom Radiol (NY)*. 2018;43(5):1237–244. <https://doi.org/10.1007/s00261-017-1297-y> PMID:28840280 PMID:PMC5826788
- 32 Vogel WV, Oyen WJ, Barentsz JO, Kaanders JH, Corstens FH. PET/CT: panacea, redundancy, or something in between? *J Nucl Med*. 2004;45 Suppl 1:15S–24S. PMID:14736832
- 33 Flohr T, Ohnesorge B, Bruder H, Stierstorfer K, Simon J, Suess C and colleagues. Image reconstruction and performance evaluation for ECG-gated spiral scanning with a 16-slice CT system. *Med Phys*. 2003;30(10):2650–662. <https://doi.org/10.1118/1.1593637> PMID:14596302
- 34 Tepper OM, Karp NS, Small K, Unger J, Rudolph L, Pritchard, Choi M. Three-dimensional imaging provides valuable clinical data to aid in unilateral tissue expander-implant breast reconstruction. *Breast J*. 2008;14(6):543–50. <https://doi.org/10.1111/j.1524-4741.2008.00645.x> PMID:19054001
- 35 Hudson DA. Factors determining shape and symmetry in immediate breast reconstruction. *Ann Plast Surg*. 2004;52(1):15–21. <https://doi.org/10.1097/01.sap.0000099962.79156.16> PMID:14676693
- 36 Kovacs L, Zimmermann A, Papadopoulos NA, Biemer E. Re: factors determining shape and symmetry in immediate breast reconstruction. *Ann Plast Surg*. 2004;53(2):192–94. <https://doi.org/10.1097/01.sap.0000132572.72432.74> PMID:15269594
- 37 Lee HY, Hong K, Kim EA. Measurement protocol of women's nude breasts using a 3D scanning technique. *Appl Ergon*. 2004;35(4):353–59. <https://doi.org/10.1016/j.apergo.2004.03.004> PMID:15159200
- 38 Galdino GM, Nahabedian M, Chiaramonte M, Geng JZ, Klatsky S, Manson P. Clinical applications of three-dimensional photography in breast surgery. *Plast Reconstr Surg*. 2002;110(1):58–70. <https://doi.org/10.1097/00006534-200207000-00012> PMID:12087232
- 39 Eder M, Raith S, Jalali J, Muller D, Harder Y, Dobritz M, Papadopoulos NA, Machens HG, Kovacs L. Three-dimensional prediction of free-flap volume in autologous breast reconstruction by CT angiography imaging. *Int J Comput Assist Radiol Surg*. 2014;9(4):541–49. <https://doi.org/10.1007/s11548-013-0941-4> PMID:24091852
- 40 Eric M, Anderla A, Stefanovic D, Drapsin M. Breast volume estimation from systematic series of CT scans using the Cavalieri principle and 3D reconstruction. *Int J Surg*. 2014;12(9):912–17. <https://doi.org/10.1016/j.ijsu.2014.07.018> PMID:25063210

- 41 Rha EY, Choi IK, Yoo G. Accuracy of the method for estimating breast volume on three-dimensional simulated magnetic resonance imaging scans in breast reconstruction. *Plast Reconstr Surg*. 2014;133(1):14–20. <https://doi.org/10.1097/01.prs.0000436813.03838.09> PMID:24374666
- 42 Kim H, Lim SY, Pyon JK, Bang SI, Oh KS, Mun GH. Preoperative computed tomographic angiography of both donor and recipient sites for microsurgical breast reconstruction. *Plast Reconstr Surg*. 2012;130(1):11e–20e. <https://doi.org/10.1097/PRS.0b013e3182547d2a> PMID:22743896
- 43 Rosson GD, Shridharani SM, Magarakis M, Manahan MA, Stapleton SM, Gilson MM, Flores JI, Basdag B, Fishman E. Three-dimensional computed tomographic angiography to predict weight and volume of deep inferior epigastric artery perforator flap for breast reconstruction. *Microsurgery*. 2011;31(7):510–16. <https://doi.org/10.1002/micr.20910> PMID:21769924
- 44 Herold C, Reichelt A, Stieglitz LH, Dettmer S, Knobloch K, Lotz J, Vogt PM. MRI-based breast volumetry-evaluation of three different software solutions. *J Digit Imaging*. 2010;23(5):603–10. <https://doi.org/10.1007/s10278-009-9264-y> PMID:20066465 PMCid:PMC3046681
- 45 Bulstrode N, Bellamy E, Shrotria S. Breast volume assessment: comparing five different techniques. *Breast*. 2001;10(2):117–23. <https://doi.org/10.1054/brst.2000.0196> PMID:14965570
- 46 Lee KT, Mun GH. Volumetric planning using computed tomographic angiography improves clinical outcomes in DIEP flap breast reconstruction. *Plast Reconstr Surg*. 2016;137(5):771e–780e. <https://doi.org/10.1097/PRS.0000000000002045> PMID:27119938
- 47 Chae MP, Hunter-Smith DJ, Spychal RT, Rozen WM. 3D volumetric analysis for planning breast reconstructive surgery. *Breast Cancer Res Treat*. 2014;146(2):457–60. <https://doi.org/10.1007/s10549-014-3028-1> PMID:24939062
- 48 Rha EY, Kim JM, Yoo G. Volume measurement of various tissues using the Image J software. *J Craniofac Surg*. 2015;26(6):e505–06. <https://doi.org/10.1097/SCS.0000000000002022> PMID:26352364
- 49 Blackshear CP, Rector MA, Chung NN, Irizarry DM, Flacco JS, Brett EA, Momeni A, Lee GK, Longaker MT, Wan DC. Three-dimensional ultrasound versus computerized tomography in fat graft volumetric analysis. *Ann Plast Surg*. 2018;80(3):293–96. <https://doi.org/10.1097/SAP.0000000000001183> PMID:28678028 PMCid:PMC5752634
- 50 Corey CL, Popelka GR, Barrera JE, Most SP. An analysis of malar fat volume in two age groups: implications for craniofacial surgery. *Trauma Reconstr*. 2012;5(4):231–34. <https://doi.org/10.1055/s-0032-1329545> PMID:24294406 PMCid:PMC3577599
- 51 Chae MP, Ramakrishnan V, Hunter-Smith DJ, Rozen WM. The extended DIEP flap. In: Shiffman M, editor. *Breast reconstruction: art, science, and new clinical techniques*. Heidelberg, Germany: Springer, 2016. https://doi.org/10.1007/978-3-319-18726-6_76
- 52 Kim H, Mun GH, Wiraatmadja ES, Lim SY, Pyon JK, Oh KS, Lee JE, Nam SJ, Bang SI. Preoperative magnetic resonance imaging-based breast volumetry for immediate breast reconstruction. *Aesthetic Plast Surg*. 2015;39(3):369–76. <https://doi.org/10.1007/s00266-015-0493-9> PMID:25924697
- 53 Fowler PA, Casey CE, Cameron GG, Foster MA, Knight CH. Cyclic changes in composition and volume of the breast during the menstrual cycle, measured by magnetic resonance imaging. *Br J Obstet Gynaecol*. 1990;97(7):595–02. <https://doi.org/10.1111/j.1471-0528.1990.tb02546.x> PMID:2390502
- 54 Chae MP, Hunter-Smith DJ, Spychal RT, Rozen WM. 3D volumetric analysis and haptic modeling for preoperative planning in breast reconstruction. *Anaplastology*. 2015;4(1):1–4.
- 55 Kamali P, Dean D, Skoracki R, Koolen PG, Paul MA, Ibrahim AM, Lin SJ. The current role of three-dimensional (3D) printing in plastic surgery. *Plast Reconstr Surg*. 2016 Jan 21 (Epub ahead of print). <https://doi.org/10.1097/PRS.0000000000000150>
- 56 Bauermeister AJ, Zuriarrain A, Newman MI. Three-dimensional printing in plastic and reconstructive surgery: a systematic review. *Ann Plast Surg*. 2016;77(5):569–76. <https://doi.org/10.1097/SAP.0000000000000671> PMID:26678104
- 57 Ibrahim AM, Jose RR, Rabie AN, Gerstle TL, Lee BT, Lin SJ. Three-dimensional printing in developing countries. *Plast Reconstr Surg Glob Open*. 2015;3(7):e443. <https://doi.org/10.1097/GOX.0000000000000298> PMID:26301132 PMCid:PMC4527617
- 58 Gerstle TL, Ibrahim AM, Kim PS, Lee BT, Lin SJ. A plastic surgery application in evolution: three-dimensional printing. *Plast Reconstr Surg*. 2014;133(2):446–51. <https://doi.org/10.1097/01.prs.0000436844.92623.d3> PMID:24469175
- 59 Sachs EM, Haggerty JS, Cima MJ, Williams PA, inventors. Three-dimensional printing techniques. United States patent US 5,204,055. 1993 April 20.
- 60 Hull CW, inventor. Method for production of three-dimensional objects by stereolithography. United States patent US 4,929,402. 1990 May 29.
- 61 Hull CW, inventor. Apparatus for production of three-dimensional objects by stereolithography. United States patent US 4,575,330. 1986 Mar 11.
- 62 Hoy MB. 3D printing: making things at the library. *Med Ref Serv Q*. 2013;32(1):93–99. <https://doi.org/10.1080/02763869.2013.749139> PMID:23394423
- 63 Levy GN, Schindel R, Kruth JP. Rapid manufacturing and rapid tooling with layer manufacturing (LM) technologies, state of the art and future perspectives. *CIRP Ann-Manuf Techn*. 2003;52(2):589–609. [https://doi.org/10.1016/S0007-8506\(07\)60206-6](https://doi.org/10.1016/S0007-8506(07)60206-6)
- 64 Hieu LC, Zlatov N, Vander Sloten J, Bohez E, Khanh L, Binh PH, Oris P, Toshev Y. Medical rapid prototyping applications and methods. *Assembly Autom*. 2005;25(4):284–92. <https://doi.org/10.1108/01445150510626415>
- 65 Chae MP, Lin F, Spychal RT, Hunter-Smith DJ, Rozen WM. 3D-printed haptic ‘reverse’ models for preoperative planning in soft tissue reconstruction: a case report. *Microsurgery*. 2015;35(2):148–53. <https://doi.org/10.1002/micr.22293> PMID:25046728
- 66 Garcia-Tutor E, Romeo M, Chae MP, Hunter-Smith DJ, Rozen WM. 3D Volumetric modeling and microvascular reconstruction of irradiated lumbosacral defects after oncologic resection. *Front Surg*. 2016;3:66. <https://doi.org/10.3389/fsurg.2016.00066> PMID:28018904 PMCid:PMC5153530
- 67 Mavili ME, Canter HI, Saglam-Aydinatay B, Kamaci S, Kocadereli I. Use of three-dimensional medical modeling methods for precise planning of orthognathic surgery. *J Craniofac Surg*. 2007;18(4):740–47. <https://doi.org/10.1097/scs.0b013e318069014f> PMID:17667659
- 68 Cohen A, Laviv A, Berman P, Nashef R, Abu-Tair J. Mandibular reconstruction using stereolithographic 3-dimensional printing modeling technology. *Oral Surg Oral Med Oral Pathol Oral Radiol Endod*. 2009;108(5):661–66. <https://doi.org/10.1016/j.tripleo.2009.05.023> PMID:19716728
- 69 Watson RA. A low-cost surgical application of additive fabrication. *J Surg Educ*. 2014;71(1):14–17. <https://doi.org/10.1016/j.jsurg.2013.10.012> PMID:24411417
- 70 Olszewski R, Szymor P, Kozakiewicz M. Accuracy of three-dimensional, paper-based models generated using a low-cost, three-dimensional printer. *J Craniomaxillofac Surg*. 2014;42(8):1847–52. <https://doi.org/10.1016/j.jcms.2014.07.002> PMID:25176496
- 71 Crump SS, inventor. Apparatus and method for creating three-dimensional objects. United States patent US 5,121,329. 1992 Jun 9.

- 72 Wang YT, Yu JH, Lo LJ, Hsu PH, Lin CL. Developing customized dental miniscrew surgical template from thermoplastic polymer material using image superimposition, CAD system, and 3D printing. *Biomed Res Int*. 2017;1906197. <https://doi.org/10.1155/2017/1906197>
- 73 Wang D, Wang Y, Wang J, Song C, Yang Y, Zhang Z, Lin H, Zhen Y, Liao S. Design and fabrication of a precision template for spine surgery using selective laser melting (SLM). *Materials (Basel)*. 2016;9(7):E608. <https://doi.org/10.3390/ma9070608> PMID:28773730 PMCID:PMC5456883
- 74 Yang F, Chen C, Zhou Q, Gong Y, Li R, Li C, Klampfl F, Freund S, Wu X, Sun Y, Li X, Schmidt M, Ma D, Yu Y. Laser beam melting 3D printing of Ti6Al4V based porous structured dental implants: fabrication, biocompatibility analysis and photoelastic study. *Sci Rep*. 2017;7:45360. <https://doi.org/10.1038/srep45360> PMID:28350007 PMCID:PMC5368973
- 75 Coelho G, Chaves TMF, Goes AF, Del Massa EC, Moraes O, Yoshida M. Multimaterial 3D printing preoperative planning for frontoethmoidal meningoencephalocele surgery. *Childs Nerv Syst*. 2017;34(4):749–56. <https://doi.org/10.1007/s00381-017-3616-6> PMID:29067504
- 76 Chen X, Possel JK, Wacongne C, van Ham AF, Klink PC, Roelfsema PR. 3D printing and modelling of customized implants and surgical guides for non-human primates. *J Neurosci Methods*. 2017;286:38–55. <https://doi.org/10.1016/j.jneumeth.2017.05.013> PMID:28512008 PMCID:PMC5482398
- 77 Egger J, Gall M, Tax A, Ucal M, Zefferer U, Li X and colleagues. Interactive reconstructions of cranial 3D implants under MeVis-Lab as an alternative to commercial planning software. *PLoS One*. 2017;12(3):e0172694. <https://doi.org/10.1371/journal.pone.0172694> PMID:28264062 PMCID:PMC5338774
- 78 Skrzat J, Spulber A, Walocha J. Three-dimensional model of the skull and the cranial bones reconstructed from CT scans designed for rapid prototyping process. *Folia Med Cracov*. 2016;56(2):45–52. PMID:28013321
- 79 Anderson JR, Thompson WL, Alkattan AK, Diaz O, Klucznik R, Zhang YJ and colleagues. Three-dimensional printing of anatomically accurate, patient specific intracranial aneurysm models. *J Neurointerv Surg*. 2016;8(5):517–20. <https://doi.org/10.1136/neurintsurg-2015-011686> PMID:25862767
- 80 Ploch CC, Mansi C, Jayamohan J, Kuhl E. Using 3D printing to create personalized brain models for neurosurgical training and preoperative planning. *World Neurosurg*. 2016;90:668–74. <https://doi.org/10.1016/j.wneu.2016.02.081> PMID:26924117
- 81 Park EK, Lim JY, Yun IS, Kim JS, Woo SH, Kim DS, Shim KW. Cranioplasty enhanced by three-dimensional printing: custom-made three-dimensional-printed titanium implants for skull defects. *J Craniofac Surg*. 2016;27(4):943–49. <https://doi.org/10.1097/SCS.0000000000002656> PMID:27192643
- 82 Kimura T, Morita A, Nishimura K, Aiyama H, Itoh H, Fukaya S, Sora S, Ochiai C. Simulation of and training for cerebral aneurysm clipping with 3-dimensional models. *Neurosurgery*. 2009;65(4):719–25; discussion 25–26. <https://doi.org/10.1227/01.NEU.0000354350.88899.07> PMID:19834377
- 83 Wu TY, Lin HH, Lo LJ, Ho CT. Postoperative outcomes of two- and three-dimensional planning in orthognathic surgery: a comparative study. *J Plast Reconstr Aesthet Surg*. 2017;70(8):1101–111. <https://doi.org/10.1016/j.bjps.2017.04.012> PMID:28528114
- 84 Callahan AB, Campbell AA, Petris C, Kazim M. Low-cost 3D printing orbital implant templates in secondary orbital reconstructions. *Ophthalm Plast Reconstr Surg*. 2017;33(5):376–80. <https://doi.org/10.1097/IOP.0000000000000884> PMID:28230707
- 85 LoPresti M, Daniels B, Buchanan EP, Monson L, Lam S. Virtual surgical planning and 3D printing in repeat calvarial vault reconstruction for craniosynostosis: technical note. *J Neurosurg Pediatr*. 2017;19(4):490–94. <https://doi.org/10.3171/2016.10.PEDS16301> PMID:28156217
- 86 Kim YC, Jeong WS, Park TK, Choi JW, Koh KS, Oh TS. The accuracy of patient specific implant prebent with 3D-printed rapid prototype model for orbital wall reconstruction. *J Craniomaxillofac Surg*. 2017;45(6):928–36. <https://doi.org/10.1016/j.jcms.2017.03.010> PMID:28434826
- 87 Huang YH, Seelaus R, Zhao L, Patel PK, Cohen M. Virtual surgical planning and 3D printing in prosthetic orbital reconstruction with percutaneous implants: a technical case report. *Int Med Case Rep J*. 2016;9:341–45. <https://doi.org/10.2147/IMCRJ.S118139> PMID:27843356 PMCID:PMC5098757
- 88 Sutradhar A, Park J, Carrau D, Nguyen TH, Miller MJ, Paulino GH. Designing patient-specific 3D printed craniofacial implants using a novel topology optimization method. *Med Biol Eng Comput*. 2016;54(7):1123–135. <https://doi.org/10.1007/s11517-015-1418-0> PMID:26660897
- 89 Park SW, Choi JW, Koh KS, Oh TS. Mirror-imaged rapid prototype skull model and pre-molded synthetic scaffold to achieve optimal orbital cavity reconstruction. *J Oral Maxillofac Surg*. 2015;73(8):1540–553. <https://doi.org/10.1016/j.joms.2015.03.025> PMID:25869986
- 90 Mendez BM, Chiodo MV, Patel PA. Customized ‘in-office’ three-dimensional printing for virtual surgical planning in craniofacial surgery. *J Craniofac Surg*. 2015;26(5):1584–586. <https://doi.org/10.1097/SCS.0000000000001768> PMID:26106998
- 91 Al Jabbari O, Abu Saleh WK, Patel AP, Igo SR, Reardon MJ. Use of three-dimensional models to assist in the resection of malignant cardiac tumors. *J Card Surg*. 2016;31(9):581–83. PMID:27455392
- 92 Olivieri LJ, Su L, Hynes CF, Krieger A, Alfares FA, Ramakrishnan K, Zurakowski D, Marshall MB, Kim PC, Jonas RA, Nath DS. ‘Just-in-time’ simulation training using 3-D printed cardiac models after congenital cardiac surgery. *World J Pediatr Congenit Heart Surg*. 2016;7(2):164–68. <https://doi.org/10.1177/2150135115623961> PMID:26957398
- 93 Osagie L, Shaunak S, Murtaza A, Cerovac S, Umarji S. Advances in 3D modeling: preoperative templating for revision wrist surgery. *Hand (NY)*. 2017;12(5):NP68–72. <https://doi.org/10.1177/1558944716681973> PMID:28832216 PMCID:PMC5684935
- 94 Spottiswoode BS, van den Heever DJ, Chang Y, Engelhardt S, Du Plessis S, Nicolls F, Hartzenberg HB, Gretschel A. Preoperative three-dimensional model creation of magnetic resonance brain images as a tool to assist neurosurgical planning. *Stereotact Funct Neurosurg*. 2013;91(3):162–69. <https://doi.org/10.1159/000345264> PMID:23446024
- 95 Igami T, Nakamura Y, Hirose T, Ebata T, Yokoyama Y, Sugawara G, Mizuno T, Mori K, Nagino M. Application of a three-dimensional print of a liver in hepatectomy for small tumors invisible by intraoperative ultrasonography: preliminary experience. *World J Surg*. 2014;38(12):3163–6. <https://doi.org/10.1007/s00268-014-2740-7> PMID:25145821
- 96 Ikegami T, Maehara Y. Transplantation: 3D printing of the liver in living donor liver transplantation. *Nat Rev Gastroenterol Hepatol*. 2013;10(12):697–98. <https://doi.org/10.1038/nrgastro.2013.195> PMID:24126562
- 97 Zein NN, Hanouneh IA, Bishop PD, Samaan M, Egtesad B, Quintini C, Miller C, Yerian L, Klatte R. Three-dimensional print of a liver for preoperative planning in living donor liver transplantation. *Liver Transpl*. 2013;19(12):1304–310. <https://doi.org/10.1002/lt.23729> PMID:23959637

- 98 Chan HH, Siewerdsen JH, Vescan A, Daly MJ, Prisman E, Irish JC. 3D rapid prototyping for otolaryngology-head and neck surgery: applications in image-guidance, surgical simulation and patient-specific modeling. *PLoS One*. 2015;10(9):e0136370. <https://doi.org/10.1371/journal.pone.0136370> PMID:26331717 PMCID:PMC4557980
- 99 Mowry SE, Jammal H, Myer Ct, Solares CA, Weinberger P. A novel temporal bone simulation model using 3D printing techniques. *Otol Neurotol*. 2015;36(9):1562–565. <https://doi.org/10.1097/MAO.0000000000000848> PMID:26375979
- 100 Barth RJ Jr, Krishnaswamy V, Paulsen KD, Rooney TB, Wells WA, Rizzo E, Angeles CV, Marotti JD, Zuurbier RA, Black CC. A patient-specific 3D-printed form accurately transfers supine MRI-derived tumor localization information to guide breast-conserving surgery. *Ann Surg Oncol*. 2017;24(10):2950–956. <https://doi.org/10.1245/s10434-017-5979-z> PMID:28766199 PMCID:PMC6015768
- 101 Murphy SV, Atala A. 3D bioprinting of tissues and organs. *Nat Biotechnol*. 2014;32(8):773–85. <https://doi.org/10.1038/nbt.2958> PMID:25093879
- 102 Chae MP, Hunter-Smith DJ, Murphy SV, Findlay M. 3D bioprinting adipose tissue for breast reconstruction. In: Thomas DJ, Jessop ZM, Whitaker IS, editors. *3D bioprinting for reconstructive surgery: techniques and applications*. Sawston, Cambridge, UK: Woodhead Publishing, 2017.
- 103 Chae MP, Hunter-Smith DJ, Murphy SV, Atala A, Rozen WM. 3D bioprinting in nipple-areolar complex reconstruction. In: Shiffman MA, editor. *Nipple-areolar complex reconstruction: principles and clinical techniques*. Heidelberg, Germany: Springer, 2016.
- 104 Gillis JA, Morris SF. Three-dimensional printing of perforator vascular anatomy. *Plast Reconstr Surg*. 2014;133(1):80e–82e. <https://doi.org/10.1097/01.prs.0000436523.79293.64> PMID:24374711
- 105 Mehta S, Byrne N, Karunanithi N, Farhadi J. 3D printing provides unrivalled bespoke teaching tools for autologous free flap breast reconstruction. *J Plast Reconstr Aesthet Surg*. 2016;69(4):578–80. <https://doi.org/10.1016/j.bjps.2015.12.026> PMID:26906554
- 106 Suarez-Mejias C, Gomez-Ciriza G, Valverde I, Parra Calderon C, Gomez-Cia T. New technologies applied to surgical processes: virtual reality and rapid prototyping. *Stud Health Technol Inform*. 2015;210:669–71. PMID:25991234
- 107 Cabalag MS, Chae MP, Miller GS, Rozen WM, Hunter-Smith DJ. Use of three-dimensional printed ‘haptic’ models for preoperative planning in an Australian plastic surgery unit. *ANZ J Surg*. 2017;87(12):1057–059. <https://doi.org/10.1111/ans.13168> PMID:25988598
- 108 Taylor EM, Iorio ML. Surgeon-based 3D printing for microvascular bone flaps. *J Reconstr Microsurg*. 2017;33(6):441–45. <https://doi.org/10.1055/s-0037-1600133> PMID:28259113
- 109 Visscher DO, van Eijnatten M, Liberton N, Wolff J, Hofman MBM, Helder MN, Don Griot JPW, Zuijlen PPMV. MRI and additive manufacturing of nasal alar constructs for patient-specific reconstruction. *Sci Rep*. 2017;7(1):10021. <https://doi.org/10.1038/s41598-017-10602-9> PMID:28855717 PMCID:PMC5577227
- 110 Choi YD, Kim Y, Park E. Patient-specific augmentation rhinoplasty using a three-dimensional simulation program and three-dimensional printing. *Aesthet Surg J*. 2017;37(9):988–98. <https://doi.org/10.1093/asj/sjx046> PMID:28520846
- 111 Chae MP, Hunter-Smith DJ, De-Silva I, Tham S, Spychal RT, Rozen WM. Four-dimensional (4D) printing: a new evolution in computed tomography-guided stereolithographic modeling. Principles and application. *J Reconstr Microsurg*. 2015;31(6):458–63. <https://doi.org/10.1055/s-0035-1549006> PMID:25868154
- 112 Bosc R, Hersant B, Carloni R, Niddam J, Bouhassira J, De Kermadec H, Bequignon E, Wojcik T, Julieron M, Meningaud JP. Mandibular reconstruction after cancer: an in-house approach to manufacturing cutting guides. *Int J Oral Maxillofac Surg*. 2017;46(1):24–31. <https://doi.org/10.1016/j.ijom.2016.10.004> PMID:27815013
- 113 Ganry L, Quilichini J, Bandini CM, Leyder P, Hersant B, Meningaud JP. Three-dimensional surgical modelling with an open-source software protocol: study of precision and reproducibility in mandibular reconstruction with the fibula free flap. *Int J Oral Maxillofac Surg*. 2017;46(8):946–57. <https://doi.org/10.1016/j.ijom.2017.02.1276> PMID:28433213
- 114 Liang Y, Jiang C, Wu L, Wang W, Liu Y, Jian X. Application of combined osteotomy and reconstruction pre-bent plate position (CORPPP) technology to assist in the precise reconstruction of segmental mandibular defects. *J Oral Maxillofac Surg*. 2017;75(9):2026 e1–10.
- 115 Mottini M, Seyed Jafari SM, Shafiqhi M, Schaller B. New approach for virtual surgical planning and mandibular reconstruction using a fibula free flap. *Oral Oncol*. 2016;59:e6–9. <https://doi.org/10.1016/j.oraloncology.2016.06.001> PMID:27344375
- 116 Schouman T, Khonsari RH, Goudot P. Shaping the fibula without fumbling: the SynpliciTi customised guide-plate. *Br J Oral Maxillofac Surg*. 2015;53(5):472–73. <https://doi.org/10.1016/j.bjoms.2015.02.008> PMID:25765600
- 117 Seruya M, Fisher M, Rodriguez ED. Computer-assisted versus conventional free fibula flap technique for craniofacial reconstruction: an outcomes comparison. *Plast Reconstr Surg*. 2013;132(5):1219–228. <https://doi.org/10.1097/PRS.0b013e3182a3c0b1> PMID:23924648
- 118 Rohner D, Bucher P, Hammer B. Prefabricated fibular flaps for reconstruction of defects of the maxillofacial skeleton: planning, technique, and long-term experience. *Int J Oral Maxillofac Implants*. 2013;28(5):e221–29. <https://doi.org/10.11607/jomi.te01> PMID:24066339
- 119 Saad A, Winters R, Wise MW, Dupin CL, St Hilaire H. Virtual surgical planning in complex composite maxillofacial reconstruction. *Plast Reconstr Surg*. 2013;132(3):626–33. <https://doi.org/10.1097/PRS.0b013e31829ad299> PMID:23985637
- 120 Hanasono MM, Skoracki RJ. Computer-assisted design and rapid prototype modeling in microvascular mandible reconstruction. *Laryngoscope*. 2013;123(3):597–04. <https://doi.org/10.1002/lary.23717> PMID:23007556
- 121 Ciocca L, Mazzoni S, Fantini M, Persiani F, Baldissara P, Marchetti C, Scotti R. A CAD/CAM-prototyped anatomical condylar prosthesis connected to a custom-made bone plate to support a fibula free flap. *Med Biol Eng Comput*. 2012;50(7):743–49. <https://doi.org/10.1007/s11517-012-0898-4> PMID:22447348
- 122 Infante-Cossio P, Gacto-Sanchez P, Gomez-Cia T, Gomez-Ciriza G. Stereolithographic cutting guide for fibula osteotomy. *Oral Surg Oral Med Oral Pathol Oral Radiol*. 2012;113(6):712–13. <https://doi.org/10.1016/j.oooo.2011.11.033> PMID:22668699
- 123 Zheng GS, Su YX, Liao GQ, Chen ZF, Wang L, Jiao PF, Liu HC, Zhong YQ, Zhang TH, Liang YJ. Mandible reconstruction assisted by preoperative virtual surgical simulation. *Oral Surg Oral Med Oral Pathol Oral Radiol*. 2012;113(5):604–11.
- 124 Hou JS, Chen M, Pan CB, Wang M, Wang JG, Zhang B, Tao Q, Wang C, Huang HZ. Application of CAD/CAM-assisted technique with surgical treatment in reconstruction of the mandible. *J Craniomaxillofac Surg*. 2012;40(8):e432–37. <https://doi.org/10.1016/j.jcms.2012.02.022> PMID:22484124
- 125 Antony AK, Chen WF, Kolokythas A, Weimer KA, Cohen MN. Use of virtual surgery and stereolithography-guided osteotomy for mandibular reconstruction with the free fibula. *Plast Reconstr Surg*. 2011;128(5):1080–084. <https://doi.org/10.1097/PRS.0b013e31822b6723> PMID:22030490

- 126 Leiggenger C, Messo E, Thor A, Zeilhofer HF, Hirsch JM. A selective laser sintering guide for transferring a virtual plan to real time surgery in composite mandibular reconstruction with free fibula osseous flaps. *Int J Oral Maxillofac Surg*. 2009;38(2):187–92. <https://doi.org/10.1016/j.ijom.2008.11.026> PMID:19179046
- 127 Greene JR. Design and development of a new facility for teaching and research in clinical anatomy. *Anat Sci Educ*. 2009;2(1):34–40. <https://doi.org/10.1002/ase.70> PMID:19217068
- 128 Raja DS, Sultana B. Potential health hazards for students exposed to formaldehyde in the gross anatomy laboratory. *J Environ Health*. 2012;74(6):36–40. PMID:22329207
- 129 Mogali SR, Yeong WY, Tan HKJ, Tan GJS, Abrahams PH, Zary N, Low-Beer N, Ferenczi MA. Evaluation by medical students of the educational value of multi-material and multi-colored three-dimensional printed models of the upper limb for anatomical education. *Anat Sci Educ*. 2018;11(1):54–64. <https://doi.org/10.1002/ase.1703> PMID:28544582
- 130 Lioufas PA, Quayle MR, Leong JC, McMenamin PG. 3D printed models of cleft palate pathology for surgical education. *Plast Reconstr Surg Glob Open*. 2016;4(9):e1029. <https://doi.org/10.1097/GOX.0000000000001029> PMID:27757345 PMCID:PMC5055011
- 131 Zheng Y, Lu B, Zhang J, Wu G. CAD/CAM silicone simulator for teaching cheiloplasty: description of the technique. *Br J Oral Maxillofac Surg*. 2015;53(2):194–96. <https://doi.org/10.1016/j.bjoms.2014.10.001> PMID:25476261
- 132 AlAli AB, Griffin MF, Calonge WM, Butler PE. Evaluating the use of cleft lip and palate 3D-printed models as a teaching aid. *J Surg Educ*. 2018;75(1):200–08. <https://doi.org/10.1016/j.jsurg.2017.07.023> PMID:28869160
- 133 Berens AM, Newman S, Bhrany AD, Murakami C, Sie KC, Zopf DA. Computer-aided design and 3D printing to produce a costal cartilage model for simulation of auricular reconstruction. *Otolaryngol Head Neck Surg*. 2016;155(2):356–59. <https://doi.org/10.1177/0194599816639586> PMID:27048671 PMCID:PMC5828773